

# IKAMOD 105 – Speciality Impact Modifier Technical Data Sheet & Product Specifications

#### **PRODUCT DESCRIPTION**

IKAMOD 105 is a special grafted copolymer designed to improve the mechanical properties of opaque rigid PVC, suitable for both indoor and outdoor applications. Compared to standard CPE and acrylic impact modifiers, it imparts much higher elongation at break and excellent toughness whilst maintaining outstanding impact resistance.

## **PRODUCT BENEFITS**

Improved impact performance

Provides similar fusion characteristics to typical impact modifiers

Provides high impact strength, especially at low temperature

Provides excellent elongation at break, very good tensile strength and toughness

Improves surface finish and gloss

Improved corner weld strength of PVC-U window profiles

Suitable for indoor as well as for outdoor applications

Suitable for highly filled PVC applications

# **TYPICAL PRODUCT APPLICATIONS**

Rigid opaque PVC based products for indoor and outdoor applications such as window profiles, roller-shutters, panels, fencing, siding and decking, films and sheets, technical profiles, pipes, etc.

## **TYPICAL PROPERTIES / SPECIFICATIONS**

Specification	Unit	Test standard	IKAMOD 105
Appearance	-	-	White powder
Bulk Density	g/cm3	GB/T 1636-2008	≥ 0.30
Sieve Residue 30mesh	%	GB/T 2916	≤ 2.00
Volatile Content	%	ASTM D5668	$1.0 \pm 0.5$
Tensile Strength	MPa	GB/T 528-2009	≥ 5.00
Elongation at break	%	GB/T 528-2009	$1300\pm50$
Hardness	Shore A	GB/T 2411	≥ 46

For further information please contact us.

#### **QUALITY CONTROL**

IKA Innovative Kunststoffaufbereitung GmbH & Co.KG is fully certified to international standards ISO 9001 and ISO 14001. ISO certificates (DIN EN ISO 9001:2015 and DIN EN ISO 14001: 2015) can be supplied upon request.

## **PACKAGING**

IKAMOD 105 can be supplied as follows: 1100 kg big bag Road tanker

# **HANDLING, STORAGE & SHELF LIFE GUARANTEE**

Store in its original packaging, in a cool and dry environment.

Avoid contact with moisture. Do not store it near heat sources.

Product shelf life is two years.

Please also refer to the Safety Data Sheet of IKAMOD 105, for additional information concerning personal protective equipment, safety, health and environment items.

#### **OTHER INFORMATION**

For any additional information or specific requirements please contact us.

Our company contact data are as follows:

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# <u>Disclaime</u>r

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