

Technical Data Sheet IKAFLOW 225

Description:

IKAFLOW 225 is an acrylic processing aid for improving the processing of PVC formulations.

Applications:

IKAFLOW 225 is widely used for the extrusion of PVC products such as PVC profiles, PVC pipes and foam PVC, as well as for the injection-moulding of PVC fittings.

Benefits:

- Promote fusion
- Improve melt homogenisation
- Improve melt elasticity
- Improve surface finish

Physical properties:

Specification	Unit	Test standard	Typical value & limits
Appearance	--	--	White powder
Bulk density	g/cm ³	GB/T 1636-2008	0.45±0.10
Sieve residue (30 mesh)	%	GB/T 2916	≤1.0
Volatile content	%	ASTM D5668	1.00±0.30
Intrinsic viscosity (η)	--	GB/T 16321.1-2008	5.20±0.20

Recommended dosage: 0.5 – 2.0 phr

Packaging: 550Kg Big Bags and 20Kg Bags

Storage conditions: Cool & Dry environment, approximately 1 year

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